CLAIMS:

What is claimed is:

- 1 1. An automated tape library system, comprising:
- 2 a first tape library;
- a second tape library located adjacent to said first
- 4 tape library; and
- an exchange unit for transporting at least one tape
- 6 storage unit from said first tape library to said second
- 7 tape library, said exchange unit arranged between said
- 8 first tape library and said second tape library, said
- 9 exchange unit comprising:
- 10 a movable transport unit, said movable transport
- 11 unit for transport of said at least one tape storage unit
- 12 from said first tape library to said second tape library;
- a movable drive unit, said movable drive unit linked
- 14 to said movable transport unit; and
- 15 a direction translation unit coupled to said movable
- 16 transport unit and said movable drive unit, said
- 17 direction translation unit operable to translate a
- 18 forward and reverse stroke in a first axis directed
- 19 parallel to a sidewall of said first tape library and a
- 20 sidewall of said second tape library to a radial movement
- 21 of said movable transport unit directed toward and away
- 22 from said sidewall of said first tape library or toward
- 23 and away from said sidewall of said second tape library.

- 1 2. The automated tape library system of Claim 1,
- 2 wherein said first tape library comprises an automated
- 3 magnetic tape cartridge library.
- 1 3. The automated tape library system of Claim 1,
- 2 wherein said at least one tape storage unit comprises a
- 3 magazine.
- 1 4. The automated tape library system of Claim 1,
- 2 wherein said movable transport unit comprises a magazine
- 3 carriage.
- 1 5. The automated tape library system of Claim 1,
- 2 wherein said movable drive unit comprises a drive
- 3 carriage.
- 1 6. The automated tape library system of Claim 1,
- 2 wherein said radial movement of said movable transport
- 3 unit comprises a movement quided by a radial track.
- 1 7. The automated tape library system of Claim 1,
- 2 wherein said sidewall of said first tape library includes
- 3 a first pass-through port, and said sidewall of said
- 4 second tape library includes a second pass-through port.
- 1 8. The automated tape library system of Claim 1,
- 2 wherein said direction translation unit comprises:
- a drive motor coupled to said drive carriage;
- 4 a linkage coupling said drive carriage to said
- 5 magazine carriage;

- a right radial track for guiding movement of said
- 7 magazine carriage toward or away from said second tape
- 8 library; and
- 9 a left radial track for guiding movement of said
- 10 magazine carriage toward or away from said first tape
- 11 library.
 - 1 9. A method for exchanging cartridges between a first
- 2 tape library and a second tape library located adjacent
- 3 to said first tape library, comprising the steps of:
- 4 activating a forward or reverse stroke in a first
- 5 axis directed parallel to a sidewall of said first tape
- 6 library and a sidewall of said second tape library; and
- 7 translating said forward and reverse stroke to a
- 8 radial movement of a movable transport unit directed
- 9 toward and away from said sidewall of said first tape
- 10 library or toward and away from said sidewall of said
- 11 second tape library.
- 1 10. The method of Claim 9, wherein said first tape
- 2 library comprises an automated magnetic tape cartridge
- 3 library.
- 1 11. The method of Claim 9, further comprising a movable
- 2 drive unit coupled to said movable transport unit, said
- 3 movable drive unit performing said forward and reverse
- 4 stroke.
- 1 12. The method of Claim 9, wherein said movable
- 2 transport unit comprises a magazine carriage.

- 1 13. The method of Claim 9, wherein said movable drive
- 2 unit comprises a drive carriage.
- 1 14. The method of Claim 9, wherein said radial movement
- 2 of said movable transport unit comprises a movement
- 3 guided by a radial track.
- 1 15. The method of Claim 9, wherein said sidewall of said
- 2 first tape library includes a first pass-through port,
- 3 and said sidewall of said second tape library includes a
- 4 second pass-through port.
- 1 16. The method of Claim 9, wherein the translating step
- 2 is performed by a direction translation unit comprising:
- a drive motor coupled to said movable drive unit;
- a linkage coupling said movable drive unit to said
- 5 movable transport unit;
- 6 a right radial track for guiding movement of said
- 7 movable transport unit toward or away from said second
- 8 tape library; and
- 9 a left radial track for guiding movement of said
- 10 movable transport unit toward or away from said first
- 11 tape library.
- 1 17. A computer program product in a computer readable
- 2 medium for use in exchanging cartridges between a first
- 3 automated tape library and a second automated tape
- 4 library located adjacent to said first automated tape
- 5 library, the computer program product comprising:

- first instructions for activating a forward or
- 7 reverse stroke in a first axis directed parallel to a
- 8 sidewall of said first automated tape library and a
- 9 sidewall of said second automated tape library; and
- second instructions for translating said forward and
- 11 reverse stroke to a radial movement of a movable
- 12 transport unit directed toward and away from said
- 13 sidewall of said first automated tape library or toward
- 14 and away from said sidewall of said second automated tape
- 15 library.
- 1 18. The computer program product of Claim 17, wherein
- 2 said first tape library comprises an automated magnetic
- 3 tape cartridge library.
- 1 19. The computer program product of Claim 17, further
- 2 comprising a movable drive unit coupled to said movable
- 3 transport unit, said movable drive unit performing said
- 4 forward and reverse stroke.
- 1 20. The computer program product of Claim 17, wherein
- 2 said movable transport unit comprises a magazine
- 3 carriage.